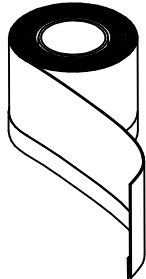


SAFETY

- Please read these installation instructions carefully before proceeding.
- Keep guide for future reference.
- If you are unsure about any part of the installation, please contact our Technical Department on: 01460 258682.
- Incorrect installation will invalidate the guarantee.
- Please note: we recommend a flow rate no greater than 9L/min for use with this product. Ensure your shower unit does not exceed this*.
- Make sure there are no hidden pipes or cables in the floor or walls where you intend to drill.
- Wear safety goggles, gloves for handling, appropriate clothing and footwear.
- Handle with care.
- This product can be installed on wooden or concrete floors.

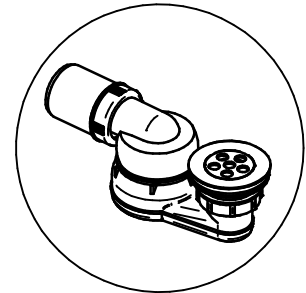
**Flow rates stated are maximum and are subject to variation depending on site conditions and tray size. Site conditions include the type, position and number of shower sprays. All products must be installed strictly to manufacturers instructions and may be subject to change without prior notice. Please contact our technical department for further information.*

(supplied as standard)

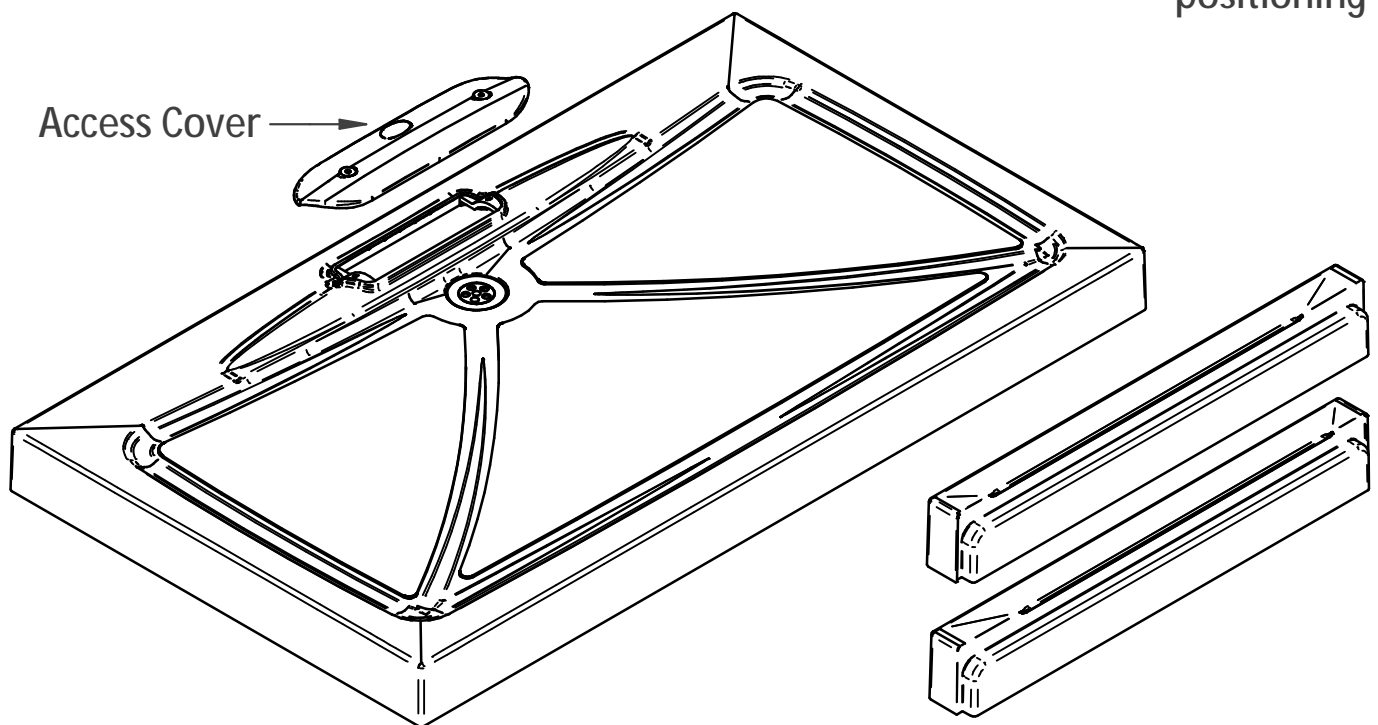


US 12350 waterproof self adhesive tiling upstand (3.5m roll - 120mm)

(supplied as standard)



Factory fitted waste trap with a swivel outlet for drainage positioning



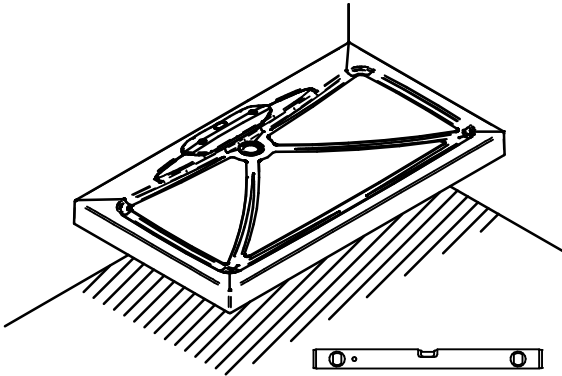
Mendip Shower Tray with built-in waste gully

LH and RH Endcaps supplied as standard with cut to length MEN701 Shower Tray

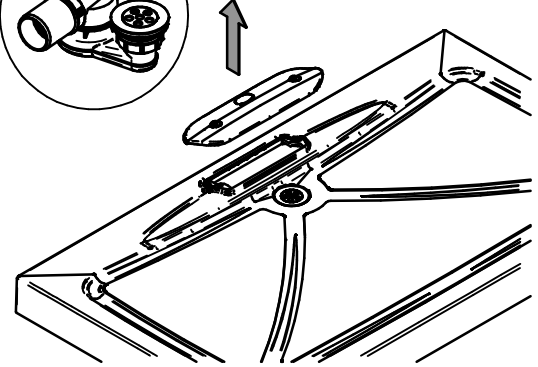
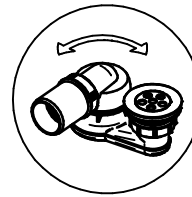
Equipment needed:

Spirit level, pencil, tape measure, knife, hammer, chisel, bolster, handsaw, hacksaw, 43mm waste pipe and fittings, various trowels, power drill and selection of drill bits, selection of screws and nails, solvent weld adhesive.

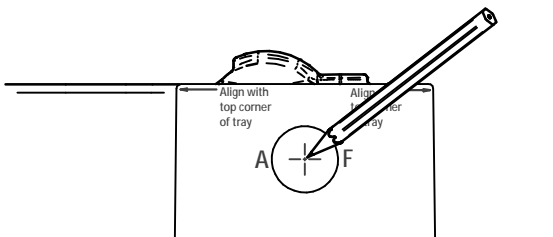
Check if floor is level. If it is not, this will need to be corrected before continuing with the installation



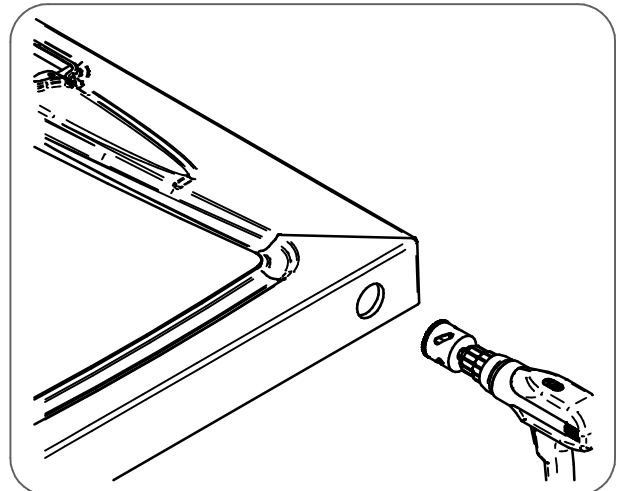
- 1** Determine which corner the tray is to be fitted into. This will establish which edges the fabric tile upstand will be attached to.



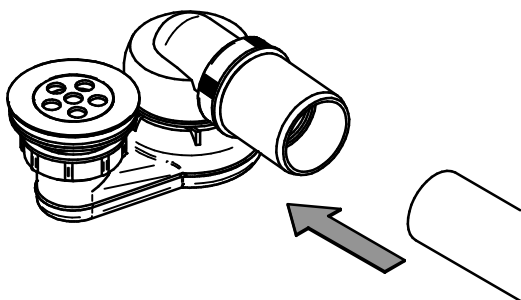
- 2** Remove the access cover to enable better access for fitting the trap. Determine which direction the waste pipe will run and twist the swivel outlet of the trap in the appropriate direction.



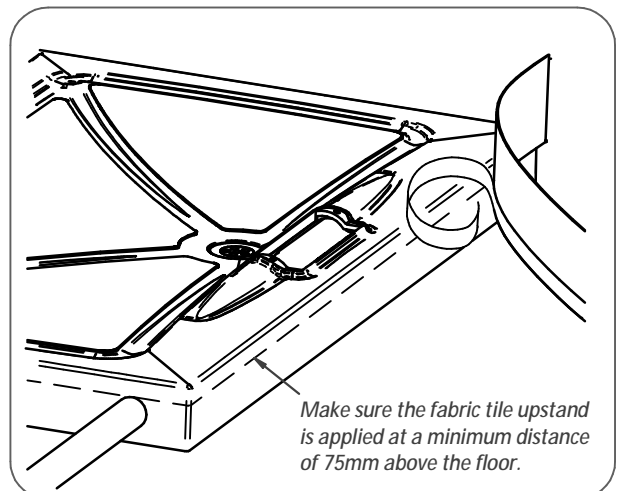
- 3** Using appropriate waste hole drilling locations template, mark the location of the waste hole. Refer to the drilling guide on page 6 and waste hole drilling locations template on page 7.



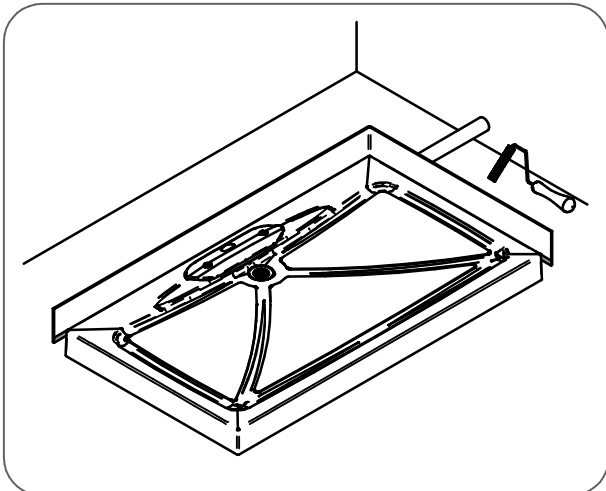
- 4** Using a 45mm-50mm hole saw, drill the waste pipe hole in the side of the tray.



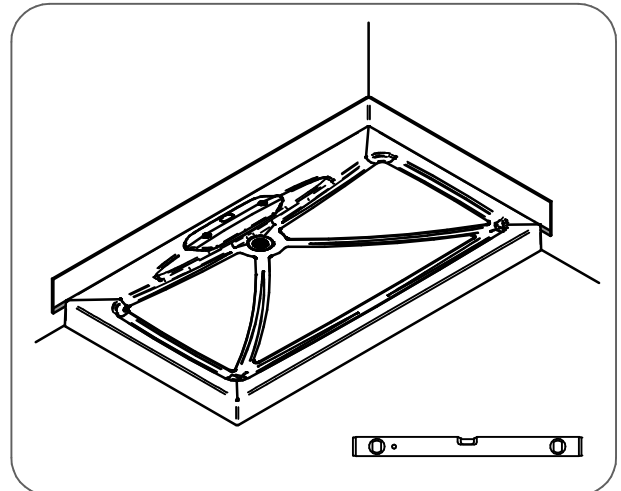
- 5** Fit the waste pipe to the trap using solvent weld and route the pipe under the tray so that it exits through the previously drilled hole.



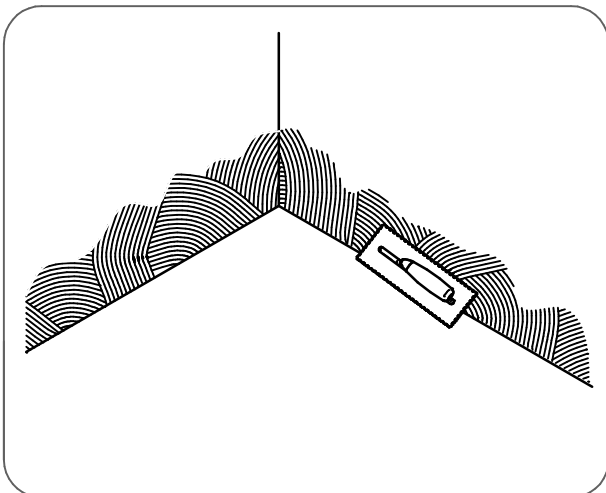
- 6** Remove first 10cm of release paper in one smooth action, then continue removing the paper while carefully applying tape with other hand until required edge is covered. Do not stretch as you apply.



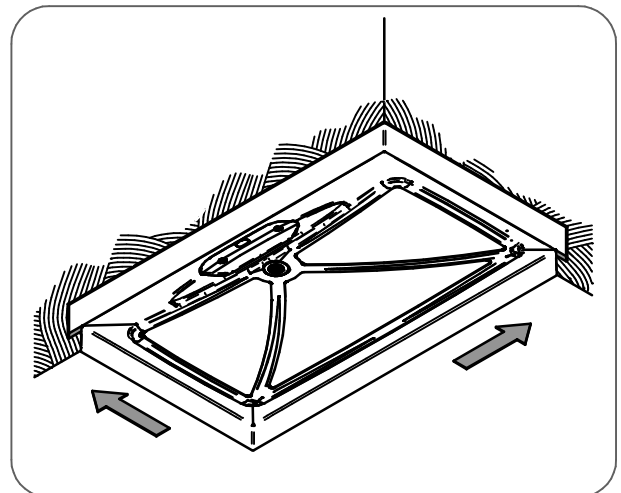
7 Using a roller press tape into place firmly. Ensure air gaps or creases are removed.



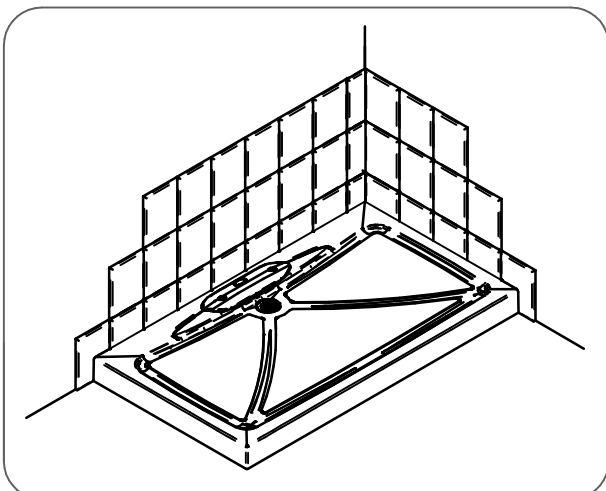
8 Place the tray in position again and check that it is level on all 4 sides. If it is not pack it up as necessary.



9 Apply tile adhesive to wall in upstand area.

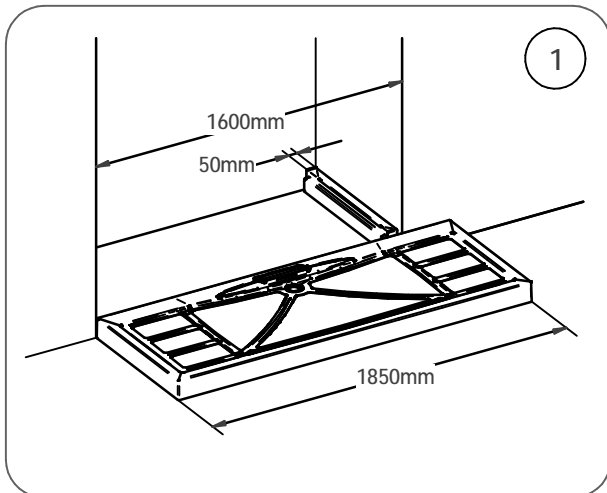


10 Put the tray in position and press the upstand into tile adhesive ensuring there are no air gaps. Allow 24 hours before exposing to water.

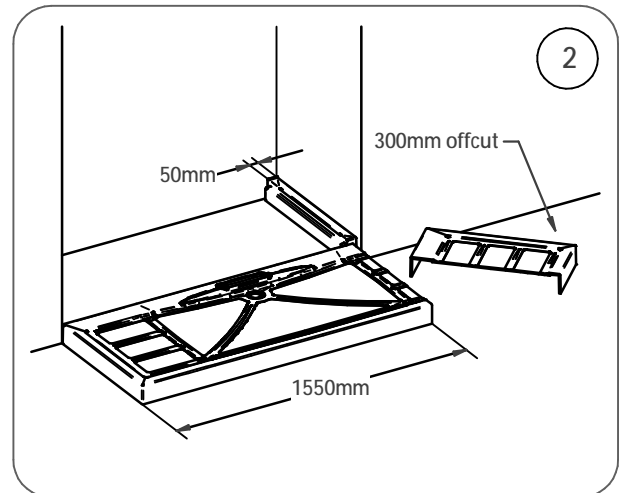


11 The installation of the Mendip Shower Tray is now finished. The tiling can now be completed.

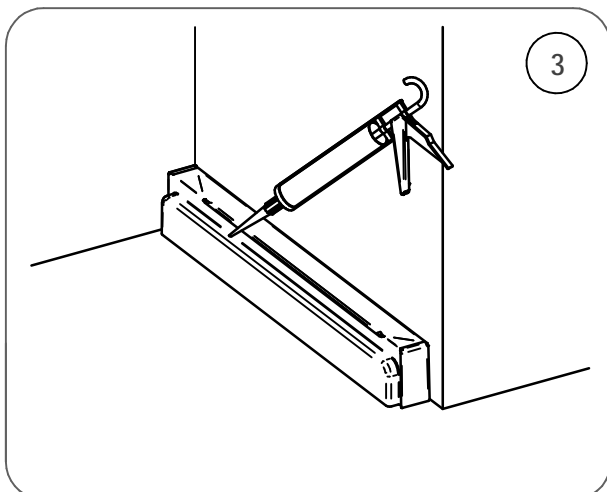
Mendip Shower Tray Installation Guide Variable Length



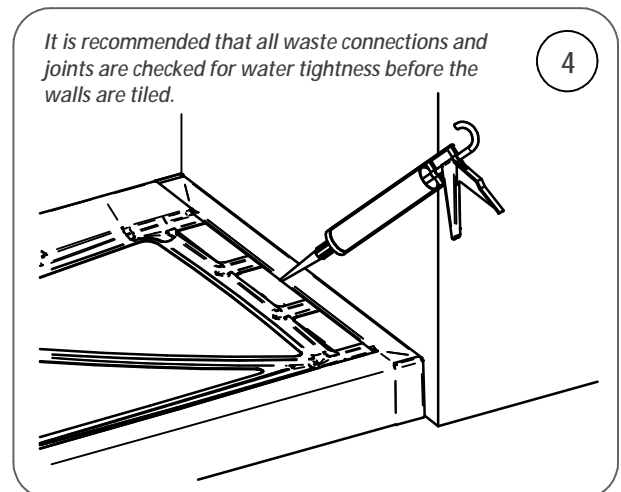
1 Measure the area where the tray will be installed. Place the endcap in the desired location. The length of the tray after it has been cut will equal the width of the recess reduced by 50mm (size of the endcap). Maximum cut per side is 350mm.



2 Trim the tray using a fine blade saw, exercising extreme care not to damage or chip the finish of the tray.

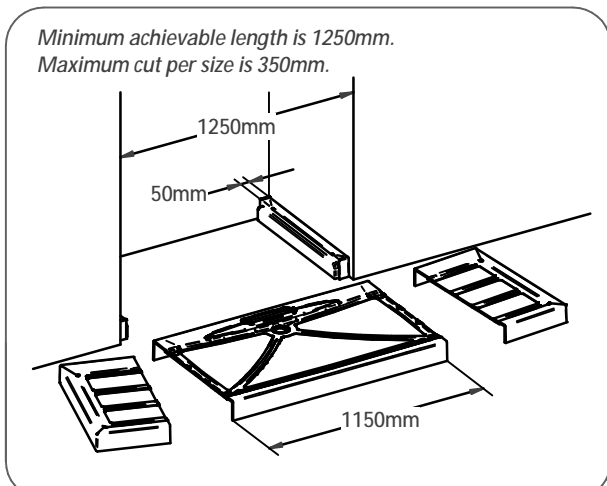


3 Apply a generous bead of silicone sealant to the support face of the end cap, connect the waste trap and pipe to the tray, then apply silicone sealant to the cut edge of the shower tray to prevent ingress of moisture. Place the end cap onto the tray.



4 *It is recommended that all waste connections and joints are checked for water tightness before the walls are tiled.*

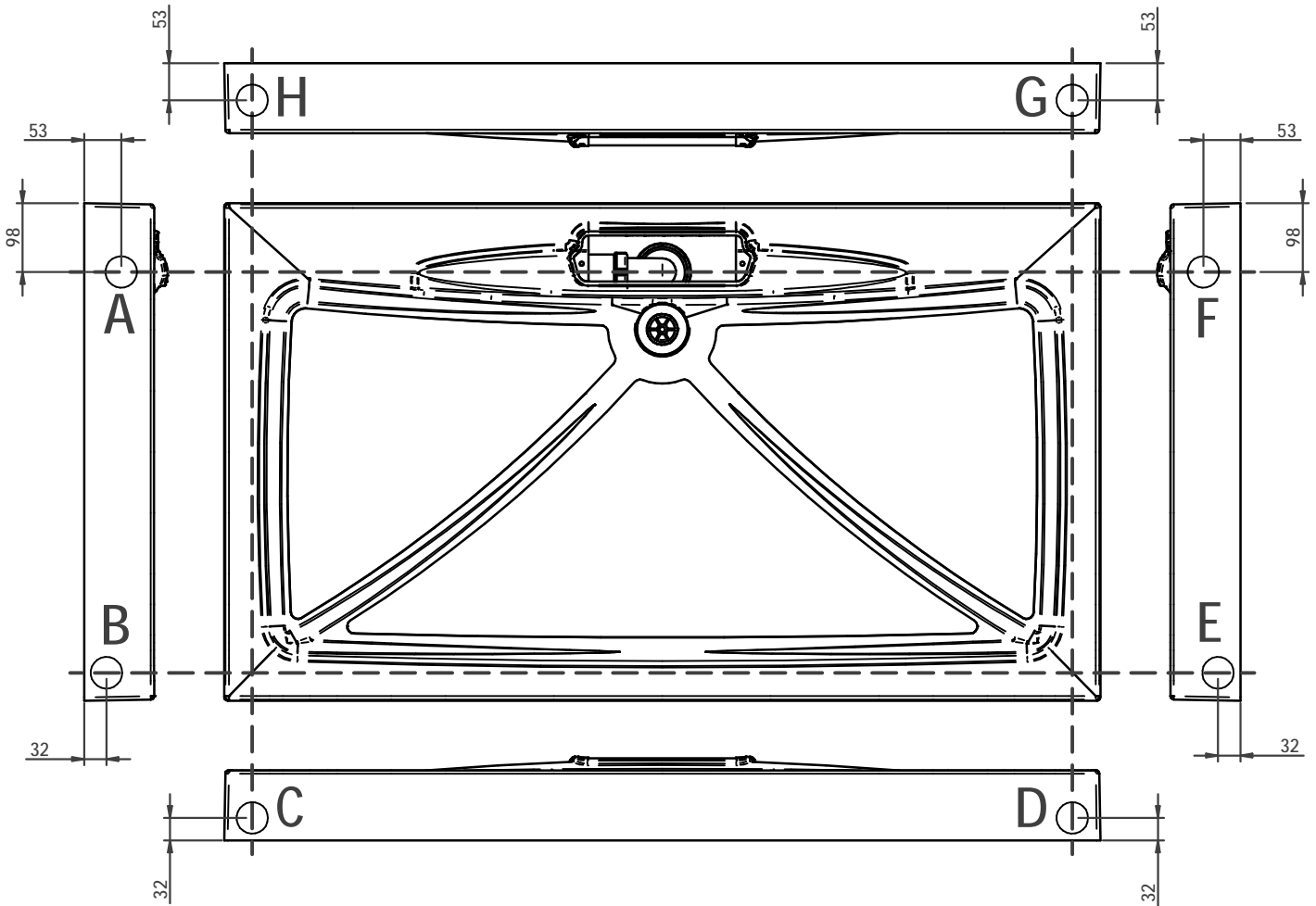
Follow the fixing instructions in the main installation guide ensuring the tray is level. With the tray in position, carefully seal the joint between the tray and end cap with silicone sealant.



*Minimum achievable length is 1250mm.
Maximum cut per side is 350mm.*

Minimum achievable length is 1250mm, cutting both sides of the tray and using both left and right hand end caps. The length of the tray after it has been cut will equal the width of the the recess reduced by 100mm (50mm for each endcap). Follow steps 3-4 to finish the installation.

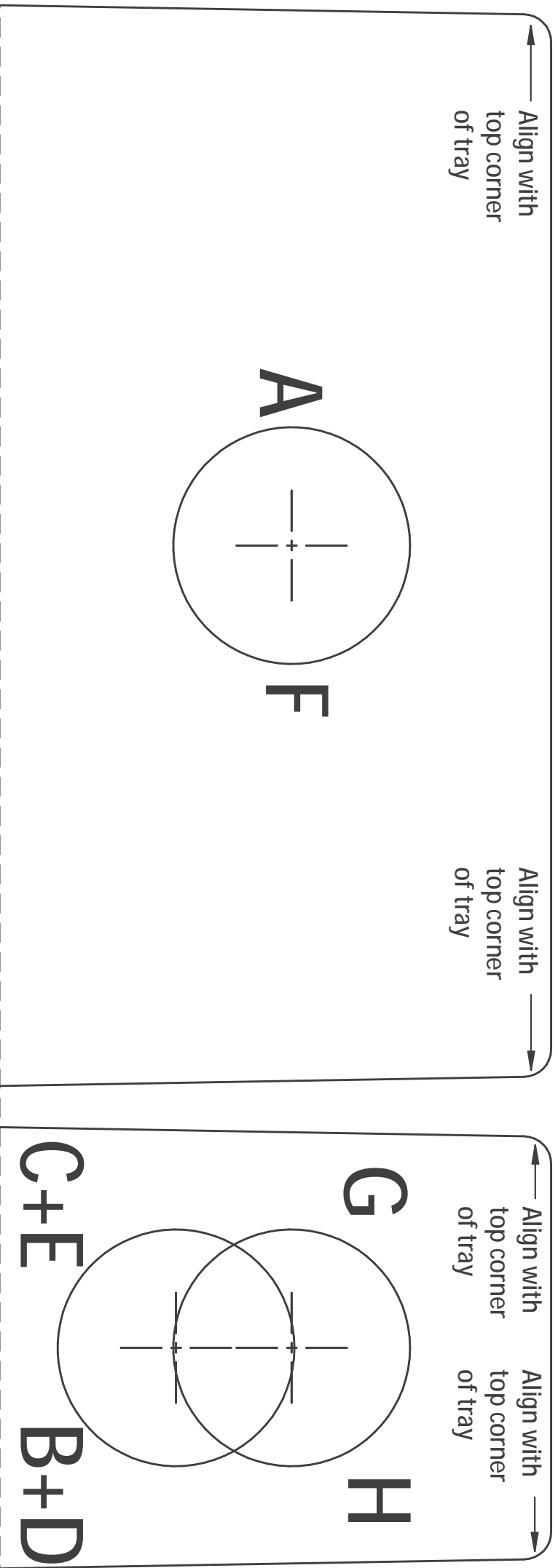
Please refer to the template on page 7.



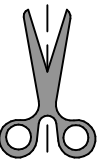
1. Decide which corner the waste pipe will exit (this will determine which template you need).
2. Place the template over relevant corner.
3. Drill a 45-50mm diameter hole using the relevant circle as a guide.
4. Remove the template.

Waste hole drilling locations template

(drill 45mm-50mm diameter hole)



Fold template along this line and position under the bottom edge of the shower tray





IMPEY SHOWERS LIMITED, CONQUEST BUSINESS PARK, ILTON, SOMERSET TA19 9EA
TEL: 01460 256090 | FAX: 01460 259800 | EMAIL: info@impeyshowers.com

www.impeyshowers.com



facebook.com/impeyshowers



[@impeyshowers](https://twitter.com/impeyshowers)